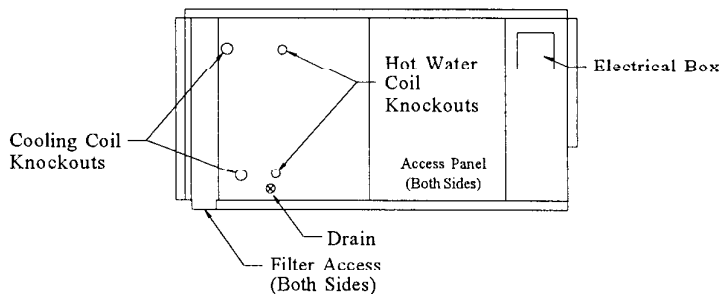
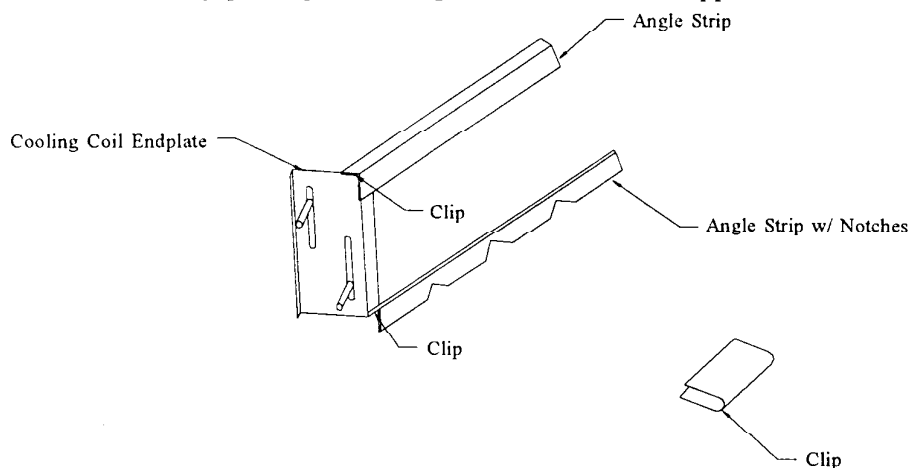


# INSTALLATION INSTRUCTIONS FOR FIELD INSTALLING HH-2 SERIES HOT WATER COIL IN THE BHW AND BHX SERIES BLOWER COIL UNITS

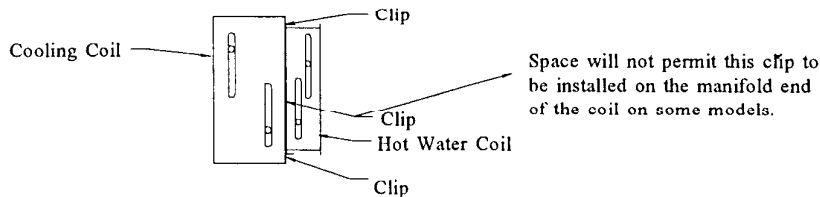


WHEN INSTALLING THE HH-2 SERIES HOT WATER COIL IN THE REHEAT POSITION IN THE BHX-4,3 BHW-4 AND BHW-6 UNITS, FOLLOW THE STEPS AS LISTED BELOW.

1. Remove access panel from both sides of the unit.
2. Remove knockouts for the hot water coil stub-outs on the side de-sired. The HH-2 Coils can only stub-out the right side when it is installed in a BHX series unit. (Hand is determined when facing the rear of the unit.)
3. Remove the two galvanized angle strips f on the hot water coil package. Install the angle strip with the notches resting in the drainpan and the 1/2" flange pointing toward the blower. Secure this angle strip to the endplate of the cooling coil by clips supplied in the package as shown in Figure 2 on each end of the strip as close to the flange as possible.
4. The other angle should be installed at the top of the cooling coil with the flange resting in the top of the cooling coil pointing to the rear of the unit. A clip should be placed as high as possible on this strip, securing it to the endplate of the cooling coil. The metal strips prevent air from by-passing the heating coil and serves as a support for the hot water coil.



5. Since the top and bottom strips are in place and secured by the clips, place the coil in the unit through the access door opposite the side the connections will stub out. Raise the coil upward so it will be slightly above the drainpan and line the stub-outs up with the holes in the cabinet. When the stub-outs are extended through the cabinet knockout holes, the hot water coil should be resting on the flange of the bottom angle strip with both the hot water and cooling coil endplates are lined up evenly.



6. Secure the hot water coil to the cooling coil by placing two clips over both the cooling coil and the hot water coil end plates. See Figure 3.